Serial No.: 10/747,720

Amendment Dated: December 5, 2005 Reply to Office Action of September 8, 2005

## AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the above-captioned patent application:

## **Listing of Claims:**

1. (Withdrawn) Apparatus for fluidly flushing the internal cavities of a plurality of parts, comprising:

a fixture for holding a plurality of parts in spaced side-by-side relationship in a first plane, with each part having a plurality of spaced apart cavities aligned in a plane other than said first plane;

a guide member disposed adjacent said fixture and having a plurality of passages formed therein including adjacent passages that are in a common plane parallel to said first plane and including adjacent passages that are in a common plane other than said first plane and wherein each of said passages is axially aligned in coincidence with one of said part cavities;

a manifold having a plurality of probe tubes extending therefrom with each of said passages being axially aligned with one of said plurality of probe tubes, said manifold also having a fluid source connected thereto for providing pressurized fluid flow through each of said probe tubes so as to be discharged from the respective ends thereof; and

means for advancing said manifold toward said guide member such that each of said probe tubes passes through a respective passage and into a respective cavity for flushing internal surfaces thereof.

- 2. (Withdrawn) Apparatus as set forth in claim 1 wherein said first plane is substantially normal to said plane other than said first plane.
- 3. (Withdrawn) Apparatus as set forth in claim 1 wherein said guide member is integrally formed with said fixture.
- 4. (Withdrawn) Apparatus as set forth in claim 1 wherein some of said probe tubes are of different lengths.

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5. (Withdrawn) Apparatus as set forth in claim 4 wherein, within the same part, the probe tubes being advanced therein are of different lengths.

- 6. (Withdrawn) Apparatus as set forth in claim 1 wherein said means for advancing said manifold also includes means for retracting said manifold when the flushing has been completed.
- 7. (Withdrawn) Apparatus as set forth in claim 1 and including a means for removing the said fixture and replacing it with another fixture.
- 8. (Withdrawn) Apparatus as set forth in claim 7 wherein said removing means is operative to remove said fixture along said first plane.
- 9. (Withdrawn) The apparatus as set forth in claim 1, wherein said parts are gas turbine engine parts.
- 10. (Withdrawn) The apparatus as set forth in claim 9, wherein said gas turbine engine parts comprise turbine blades.
- 11. (Currently Amended) A method of simultaneously flushing the inner surfaces of a plurality of cavities in each of a plurality of parts comprising the steps of:

installing a plurality of parts into a holder in spaced apart relationship in a first plane, with each part having at least a pair of openings and associated internal cavities spaced apart in a plane other than said first plane;

providing a guide member near said part openings said guide member having a plurality of passages formed therein, including adjacent passages that are in a common plane parallel to said first plane and including adjacent passages that are in a common plane other than said first plane and wherein each of said passages has an axis aligned in coincidence with a respective part opening;

providing a manifold opposite said holder member with said manifold having a source of high pressure fluid connected thereto and having a plurality of probes

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extending therefrom with each of said passages having an axis aligned coincident with a respective probe tube axis;

advancing said manifold and said plurality of tubular probes along the axes of said probes such that said probes pass through the respective passages and into respective internal cavities; and

causing high pressure fluid to flow through said probes and into said cavities to flush out any foreign matter that may reside on the inner surfaces thereof.

- 12. (Currently Amended) A method as set forth in claim 11 wherein said first plane is substantially normal to said plane other then than said first plane.
- 13. (Original) A method as set forth in claim 11 wherein said guide member is integrally formed with said holder.
- 14. (Original) A method as set forth in claim 11 wherein some of said probes are of different lengths.
- 15. (Currently Amended) A method as set forth in claim 13 wherein, within the same any part the tubular probes being advanced thereinto are of different lengths.
- 16. (Original) A method as set forth in claim 11 wherein said manifold advancing step also includes a further step of retracting said manifold when the flushing has been completed.
- 17. (Currently Amended) A method as set forth in claim 11 and <u>further</u> including an additional step of removing said <u>fixture</u> <u>holder</u> and replacing it with another <u>fixture</u> <u>holder</u>.
- 18. (Original) A method as set forth in claim 17 wherein said removing step is accomplished by removing said holder along said first plane.

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(Original) A method as set forth in claim 11, wherein said parts are 19. gas turbine engine parts.

(Original) A method as set forth in claim 19, wherein said gas turbine 20. engine parts comprise turbine blades.